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**3M** Scotchcast™



**RoHS**  
 2002/95/EC  
**REACH**  
 1907/2007/EC

## Electrical Insulating Resin 40G

### Product Description

3M™ Scotchcast™ Resin 40G is a non-filled, two component polyurethane resin for room temperature curing. The resin has been designed for electrical insulation and mechanical protection of electrical cable joints.

The 40G resin is classified as LIW (low voltage insulation water curable) according Cenelec HD 631.1 S2 Standard.

Once cured, the resin provides impact resistance and durability against moisture and atmospheric corrosion.

Continuous operating temperature of installed product; -40°C to + 110°C

### Application

Mechanical protection and electrical insulation of low voltage electrical joints installed for indoor and outdoor, underground and submerged applications.

### Features

Good adhesion to metals and different plastics.

Hydrophobic behaviour during the curing stage.

Excellent hydrolytic stability

Available with Closed Mix and Pour Delivery System

Low exothermic reaction temperature.

### Process Figures

Mixing Ratio (pbw)	A : B	100 : 42
Pot Life	At 5 °C	39min
	At 23°C	20min
	At 40°C	11min

### Typical Properties

Note: This data is not to be used for specifications.

Values listed are typical and should not be considered minimum or maximum.

Property	Value	Specification
<b>Part A</b>		
Density	1.07 g/cm <sup>3</sup>	ISO 3675
Viscosity 23°C	1700 mPas	EN ISO 2555
<b>Part B</b>		
Density	1.23 g/cm <sup>3</sup>	ISO 3675
Viscosity 23°C	210 mPas	EN ISO 2555

Property	Value	Specification
<b>Part A&amp;B (mixed)</b>		
Density	1,16 g/cm <sup>3</sup>	ISO 3675
Viscosity 5°C	4600 mPas	EN ISO 2555
Viscosity 23°C	900 mPas	EN ISO 2555
Exothermic Reaction Temp 40°C	95°C	HD 631.1 S2
Hydrophobic Behaviour	≤10ml	HD 631.1 S2
Volume Shrinkage	4%	EN ISO 3521
<b>Part A&amp;B (cured*)</b>		
<b><i>Mechanical properties</i></b>		
Hardness Shore D	57	EN ISO 868
Tensile Strength	15 MPa	EN ISO 527
Elongation at Break	50 %	EN ISO 527
Impact Strength (without notch)	No breakdown	EN ISO 179
<b><i>Electrical properties</i></b>		
Volume resistivity		IEC 60250
at 23 °C	1.35E+15 Ωcm	
at 80 °C	1.26E+13 Ωcm	
Dielectric Strength		EN 60243-1
at 23 °C	24kV/mm	
Dissipation factor		IEC 60250
at 23 °C	<0.01	
at 80 °C	<0.03	
Dielectric constant		IEC 60250
at 23 °C	<6	
at 80 °C	9.5	
<b><i>Electrical properties after dry ageing</i></b>		
Volume resistivity		IEC 60250
at 23 °C	> 1.0E+14 Ωcm	
Dielectric Strength		EN 60243-1
at 23 °C	30kV/mm	
Dielectric constant		IEC 60250
at 23°C	<10	
<b><i>Electrical properties after wet ageing</i></b>		
Volume resistivity		IEC 60250
at 23 °C	> 1.0E+14 Ωcm	
Dielectric Strength		EN 60243-1
at 23 °C	24kV/mm	
Dielectric constant		IEC 60250
at 23 °C	<10	

\*curing and aging cycles according to Cenelec HD631.1 S2

### **Usage Information**

The resin will be supplied in two-chamber plastic pouches with peelable barrier in the correct stoichiometric proportion. This type of packaging will assure the correct mixing ratio for applying the resin.

The packaging includes a Closed Mix and Pour Delivery System. The integrated pouring spout is opened while attaching the mixed resin bag to the housing of the joint or by using the supplied opener.

## **Storage**

3M™ Scotchcast™ Resin 40G has a shelf life of at least 36 months when stored between 15°C and 35°C with a humidity level <75% in the original sealed bag. The expiration date of each product appears on the product label. Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, it is the responsibility of the user to determine applicability of the resin.

## **Safety and Handling**

3M provides its customers with a product specific Material Safety Data Sheet (MSDS) to cover potential health effects, safe handling, storage, use and disposal information. 3M strongly encourages its customers to review the MSDS on its products prior to their use.

## **Product Stewardship**

3M has a fundamental concern for all who make, distribute and use its products, and for the environment in which we live. This concern is the basis of our philosophy and policies by which we assess the health and environmental information on our products and then take the appropriate steps to protect employee, the public health and the environment.

## **Customer Notice**

3M encourages its customers and potential users of 3M products to review their applications for such products from the standpoint of human health and environmental quality. To help ensure that 3M products are not used in ways for which they were not intended or tested, 3M personnel are available to assist customers in dealing with ecological and product safety considerations.

## **Regulatory Status**

3M™ Scotchcast™ 40G Resin is in compliance to EU directive 2002/95/EC (RoHS) and EU regulation 1907/2007/EC (REACH)



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